Amendment dated September 1, 2005

O.A. dated June 15, 2005

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**AMENDMENTS TO THE CLAIMS** 

1. (Currently Amended) An apparatus for removing metal from a wafer edge, comprising:

a bath tank for containing a chemical bath;

a rotatable wafer chuck for holding a wafer non-movable relative to the rotatable

wafer chuck during rotation of the rotatable wafer chuck and vertical to the chemical bath,

wherein at least the an edge of the wafer is covered with a metal layer; and

a sliding element disposed on one end of the rotatable wafer chuck such that the rotatable

wafer chuck ean move is movable in a vertical direction to the chemical bath.

2. (Original) The apparatus as claimed in claim 1, further comprising a front suppression

line disposed substantially in front of the wafer and near the surface of the chemical bath to

provide a first flow for suppressing the chemical bath from splashing the wafer.

3. (Original) The apparatus as claimed in claim 2, wherein the first flow comprises an

inert gas with a flow rate between 5~100 sccm.

4. (Original) The apparatus as claimed in claim 1, further comprising a front rinse line

disposed in front of the wafer to provide a rinse fluid for cleaning the front wafer surface.

5. (Original) The apparatus as claimed in claim 4, wherein the flow rate of the rinse fluid

is between 500~30000 ml/min.

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6. (Original) The apparatus as claimed in claim 2, further comprising a front rinse line

disposed in front of the wafer and in a position closer to the wafer center than the front

suppression line to provide rinse fluid for cleaning the front wafer surface.

7. (Original) The apparatus as claimed in claim 6, wherein the flow rate of the rinse fluid

is between 500~30000 ml/min.

8. (Original) The apparatus as claimed in claim 1, further comprising a rear suppression

line disposed substantially behind the wafer and near the surface of the chemical bath to provide

a second flow for suppressing the chemical bath from splashing the wafer.

9. (Original) The apparatus as claimed in claim 8, wherein the second flow comprises an

inert gas with a flow rate between 5~100 sccm.

10. (Original) The apparatus as claimed in claim 1, further comprising a rear rinse line

disposed behind the wafer to provide a rinse fluid for cleaning the rear wafer surface.

11. (Original) The apparatus as claimed in claim 10, wherein the flow rate of the rinse

fluid is between 500~30000 ml/min.

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12. (Original) The apparatus as claimed in claim 8, further comprising a rear rinse line

disposed behind the wafer and in a position closer to the wafer center than the rear suppresive

nozzle to provide rinse fluid for cleaning the rear wafer surface.

13. (Original) The apparatus as claimed in claim 12, wherein the flow rate of the rinse

fluid is between 500~30000 ml/min.

14. (Original) A method for removing metal from a wafer edge, comprising the steps of:

providing a wafer with a metal layer at least covering the edge thereof;

vertically immersing a predetermined portion of the wafer into a chemical bath for

etching the metal layer; and

rotating the wafer to remove the metal layer of the predetermined portion from the

surface and the edge thereof.

15. (Original) The method as claimed in claim 14, wherein the predetermined portion is

about 1~5 mm from the wafer edge.

16. (Original) The method as claimed in claim 14, further comprising the step of

providing a front suppression flow to the surface of the chemical bath near the front wafer

surface during the wafer edge metal removal to suppress the chemical bath from splashing a

portion of the wafer.

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17. (Original) The method as claimed in claim 16, wherein the front suppression flow is

provided by a front suppression line disposed in front of the front wafer surface.

18. (Original) The method as claimed in claim 16, wherein the front suppression flow

comprises an inert gas.

19. (Original) The method as claimed in claim 14, further comprising the step of

providing a front rinse flow for cleaning the front wafer surface subsequent to the wafer edge

metal removal.

20. (Original) The method as claimed in claim 19, wherein the front rinse flow is

provided by a front rinse line disposed in front of the wafer.

21. (Original) The method as claimed in claim 16, further comprising the step of

providing a rinse fluid to the front wafer surface for cleaning the rear wafer surface subsequent to

the wafer edge metal removal.

22. (Original) The method as claimed in claim 16, wherein the front rinse flow is

provided by a front rinse line disposed in front of the wafer and in a position closer to the wafer

center than the front suppression line.

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23. (Original) The method as claimed in claim 14, wherein the wafer is rotated at a speed

between 5 to 300 rpm by a rotatable wafer chuck.

24. (Original) The method as claimed in claim 14, wherein the metal layer is a copper

layer.

25. (Original) The method as claimed in claim 24, wherein the chemical bath comprises a

solution of sulfuric acid, H<sub>2</sub>O<sub>2</sub> and DI water.

26. (Currently Amended) The method as claimed in claim 14, which wherein the method

is performed using the an apparatus, the apparatus including a rotatable wafer chuck and a

sliding element, the rotatable wafer chuck being for holding the wafer, the sliding element being

disposed on one end of the rotatable wafer chuck such that the rotatable wafer chuck is movable

in a vertical direction to the chemical bath-of claim 1, the method further comprising the steps

step of: disposing the wafer on the rotatable wafer chuck; wherein the step of vertically

immersing the predetermined portion of the wafer into the chemical bath includes vertically

immersing the edge of the wafer edge-into the chemical bath by moving the sliding element;

and wherein the step of rotating the wafer including rotating the rotatable wafer chuck to remove

the metal layer at the wafer edge.

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27. (New) The apparatus as claimed in claim 1, wherein the rotatable wafer chuck is for

holding a backside of the wafer.

28. (New) The method as claimed in claim 26, wherein the step of disposing the wafer on

the rotatable wafer chuck includes disposing a backside of the wafer onto the rotatable wafer

chuck.

29. (New) The method as claimed in claim 26, wherein the step of disposing the wafer on

the rotatable wafer chuck includes holding the wafer non-movable relative to the rotatable

wafer chuck during rotation of the rotatable wafer chuck.

30. (New) The method as claimed in claim 26, wherein the step of rotating the wafer

includes rotating a backside of the wafer.

31. (New) The method as claimed in claim 14, wherein the step of providing the wafer

with the metal layer at least covering the edge thereof includes providing the wafer with the

metal layer at least covering a lateral side edge of the wafer.